

Training course - Operating

Condition: for Process engineer or Operator leader



Time	Monday	Tuesday	Wednesday	Thursday	Friday
08:00-9:00	Posalux introduction Posalux Web page	Standart table (console)	Program editor	Tool change	Daily maintenance (Theoretical part)
9:00-10:00		Status			
10:00-10:15	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>
10:15-11:00	Safety and warning	Console table	Part program plotter	Technological parameter TP Tool specialities TS	Daily maintenance (Practice)
11:00-12:00	Drilling principle	SP (axis)			
12:00-13:30	<i>Lunch</i>	<i>Lunch</i>	<i>Lunch</i>	<i>Lunch</i>	<i>Lunch</i>
13:30-14:30	General utilisation of the tables	SP (Option / Format / Setting / Flags)	Tool magazine MT	Pecking and step drilling	Daily maintenance (Practice)
14:30-15:15	Table editor				
15:15-15:30	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>
15:30-16:15	Shortcuts commands of the alphanumerical keyboard	SP (Hole check / Restricted area)	Tool magazine TL / CL	IPF management	Discussion + questions
16:15-17:00					