

Training course - Maintenance

Condition: for junior maintenance engineer



Time	Monday	Tuesday	Wednesday	Thursday	Friday
08:00-9:00	Posalux introduction and Web page content	Spindle exchange	Tool loader	Save config Save log Save context Software Key F12 command	Dual adjustment
9:00-10:00		Spindle adjustment	Chain adjustment (shuttle)		
10:00-10:15	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>
10:15-11:00	Machine safety	Pressure pad adjustment	ATC /Chain / Cassette adjustment	Software upgrade	Reader head adjustment (Y and Z)
11:00-12:00	Machine description and location of the elements	IPF adjustment			
12:00-13:30	<i>Lunch</i>	<i>Lunch</i>	<i>Lunch</i>	<i>Lunch</i>	<i>Lunch</i>
13:30-14:30	Operator interface	Clamping spring exchange	Chain motor exchange	Pneumatic diagram	Cooling unit maintenance
14:30-15:15		Clamping adjustment		Electric diagram	Individual Loader (IL)
15:15-15:30	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>	<i>Break</i>
15:30-16:15	Preventive maintenance	DL station adjustment (adjust dl, pos dl, fdm)	Pulsa frequency converter	Front table	Discussion and questions
16:15-17:00	Spindle maintenance	Contact drill	ETEL amplifier CAN-BUS programation	Electric cabinet Exercice (electric problem to solve)	